



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-1023-011
Job Sheet 176597



Part No: D350-1023-011

Job Qty: 2 ea

Part Name: AS350 Heavy Duty Wearplate, OEM Skidtube Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 6 IPP REV:A 17.01.00 NEW ISSUE DD VERF:JLM

Ship Via:

MAY 03 2018

10
9.89

chg 001

DAS
21
9.89

See attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Stores/Pkg-2		5/13/2018
110	Packaging	2 pcs	5/15/18	5/15/18	0.00	0.00	Packaging1-3		MAY 14 2018
120	QC	2 pcs	5/15/18	5/15/18	0.00	0.00	QC4		MAY 14 2018
125	DC	2 pcs	5/15/18	5/15/18	0.00	0.00	DC		MAY 14 2018
130	Packaging	2 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		MAY 14 2018
140	QC21-FG	2 Ea	5/15/18	5/15/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5404-041	LH Heavy-Duty Wearplate	2 Ea (1 ea)	90-Start up Operation	S070911
D5404-042	RH Heavy-Duty Wearplate	2 Ea (1 ea)	90-Start up Operation	S070911
MS35842-14	Clamp	32 Ea (16 ea)	90-Start up Operation	FM136685.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5404-041	2	0	0
	D5404-042	2	0	0
	MS35842-14	32	40	0

Part Specifications

Specification



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Container No: S070919



Part: D350-1023-011

Job No: 176597

Serial No/Batch: S070919

Revision:

Inspector:

Date: 05/14/18

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

The following weight and balance information is for the Dart wearplate kit. The weight and balance of the wearplates that are being removed (if applicable) from the aircraft is the responsibility of the installer.

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D350-1023-011 OEM SKIDTUBE TRAINING WEARPLATE KIT	14.6 lb 6.6 kg	119.4 in 3.03 m	1743.2 in-lb 20.0 m-kg	0 in 0 m	0 in-lb 0 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D350-1023-011	OEM SKIDTUBE TRAINING WEARPLATE KIT
1	D5404-041	L/H WEARPLATE ASSY
1	D5404-042	R/H WEARPLATE ASSY
16*	MS35842-14	CLAMP

* Qty (8) spare MS35842-14 Clamps are provided with the D350-1023-011 Kit.

REFERENCE ONLY

2. 2

OF 1

D350-1023-011

OEM SKIDTUBE TRAINING WEARPLATE

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								